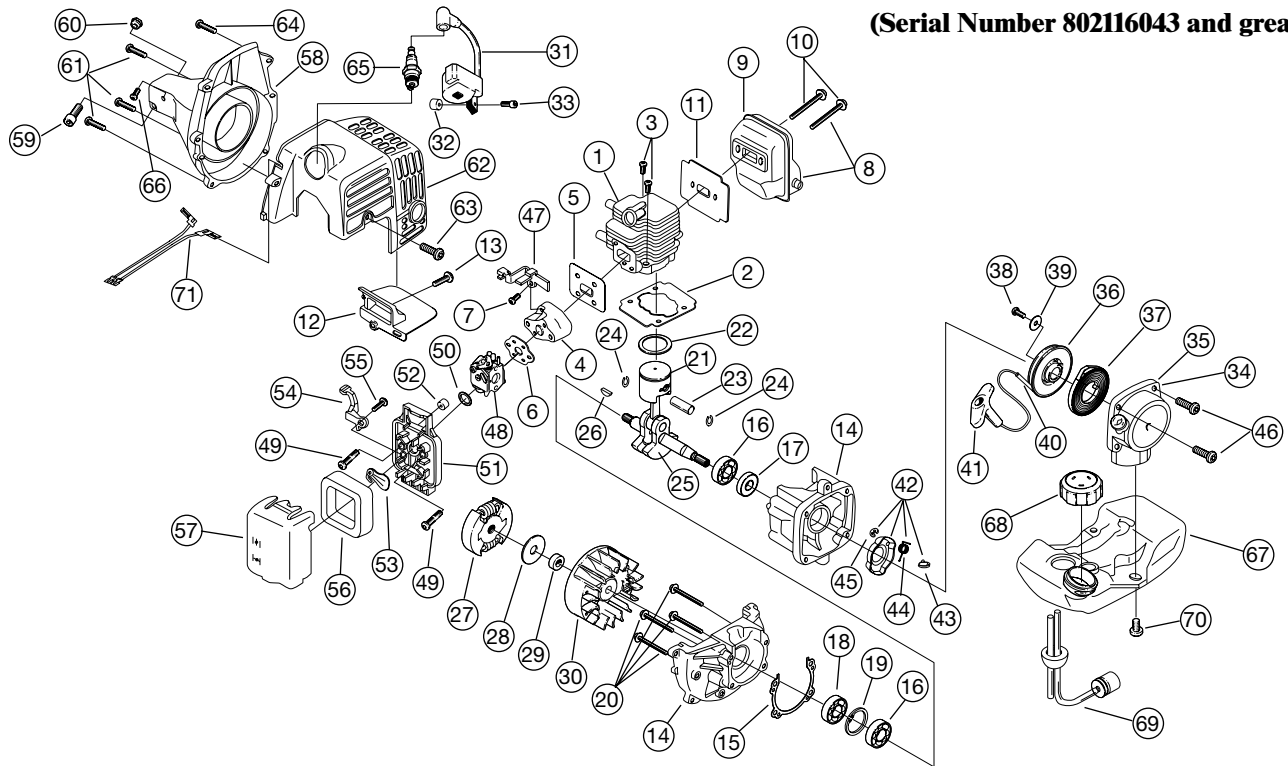


ENGINE PARTS - MODEL 2075r

2-CYCLE GAS TRIMMER

(Serial Number 802116043 and greater)



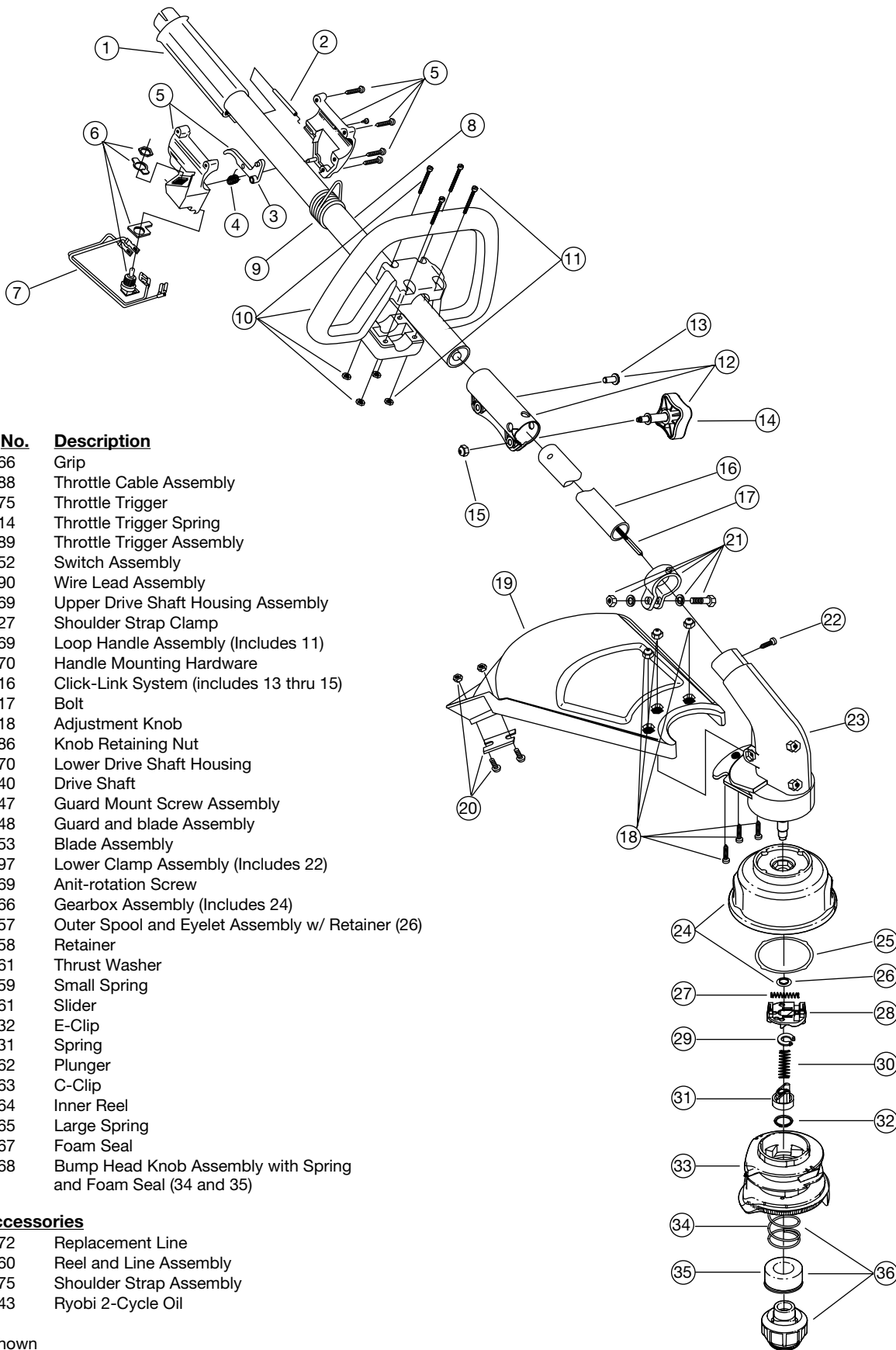
Item	Part No.	Description	Item	Part No.	Description
1	181704	Cylinder	38	181740	Screw
2	181705	Cylinder Base Gasket	39	181741	Washer
3	181706	Bolt	40	181742	Rope
4	181707	Insulator	41	181743	Pull Handle
5	181708	Insulator Gasket	42	181744	Pulley Assembly
6	181709	Carburetor Gasket	43	181745	Ratchet
7	181710	Screw	44	181746	Spring
8	181711	Muffler Assembly (includes 9 & 10)	45	181747	Retaining Ring
9	181712	Muffler	46	181716	Screw
10	181713	Screw	47	181748	Throttle Bracket
11	181714	Muffler Gasket	48	181749	Carburetor (includes Primer Bulb)
12	181715	Muffler Plate	49	181750	Screw
13	181716	Screw	50	181751	O-Ring
14	181717	Crankcase Service Assembly (includes 15 thru 19 & 25)	51	181752	Air Cleaner Assembly (includes 52 thru 55)
15	181718	Crankcase Gasket	52	181753	Sleeve
16	181719	Bearing	53	181754	Choke Plate
17	181720	Oil Seal	54	181755	Choke Lever
18	181721	Oil Seal	55	181756	Screw
19	181722	Snap Ring	56	181757	Air Filter
20	181723	Screw	57	181758	Air Cleaner Cover
21	181724	Piston	58	181967	Clutch Housing Assembly
22	181725	Ring	59	181760	Engine Bolt
23	181726	Piston Pin	60	181761	Nut
24	181727	Snap Ring	61	181762	Screw
25	181728	Crankshaft	62	181968	Engine Cover
26	181729	Key	63	181716	Screw
27	181730	Clutch	64	181764	Screw
28	181074	Clutch Washer	65	181765	Spark Plug
29	181731	Spacer	66	181629	Screw
30	181732	Flywheel Assembly	67	181774	Fuel Tank (includes 70)
31	181733	Module Assembly	68	180000	Fuel Cap Assembly
32	181734	Spacer	69	181767	Fuel Line Assembly
33	181735	Screw	70	181768	Screw
34	181777	Recoil Assembly (includes 35 thru 41)	71	181769	Lead Wire Assembly
35	181737	Recoil Case	*	181696	Spark Arrestor
36	181738	Recoil Pulley	*	181701	Primer Bulb
37	181739	Recoil Spring	*	181702	Carburetor Repair Kit
			*	181703	Gasket/Diaphragm Repair Kit

* not shown

BOOM AND TRIMMER PARTS - MODEL 2075r

2-CYCLE GAS TRIMMER

(Serial Number 802116043 and greater)



Item	Part No.	Description
1	180866	Grip
2	181688	Throttle Cable Assembly
3	180975	Throttle Trigger
4	610314	Throttle Trigger Spring
5	181689	Throttle Trigger Assembly
6	180252	Switch Assembly
7	181690	Wire Lead Assembly
8	181969	Upper Drive Shaft Housing Assembly
9	610327	Shoulder Strap Clamp
10	180869	Loop Handle Assembly (Includes 11)
11	180870	Handle Mounting Hardware
12	181616	Click-Link System (includes 13 thru 15)
13	181617	Bolt
14	181618	Adjustment Knob
15	181886	Knob Retaining Nut
16	181970	Lower Drive Shaft Housing
17	181640	Drive Shaft
18	180547	Guard Mount Screw Assembly
19	180548	Guard and blade Assembly
20	180553	Blade Assembly
21	153597	Lower Clamp Assembly (Includes 22)
22	145569	Anit-rotation Screw
23	181566	Gearbox Assembly (Includes 24)
24	181457	Outer Spool and Eyelet Assembly w/ Retainer (26)
25	181458	Retainer
26	181561	Thrust Washer
27	181459	Small Spring
28	181461	Slider
29	181532	E-Clip
30	181531	Spring
31	181462	Plunger
32	181463	C-Clip
33	181464	Inner Reel
34	181465	Large Spring
35	181467	Foam Seal
36	181468	Bump Head Knob Assembly with Spring and Foam Seal (34 and 35)

Optional Accessories

- * 181472 Replacement Line
- * 181460 Reel and Line Assembly
- * 682075 Shoulder Strap Assembly
- * 147543 Ryobi 2-Cycle Oil

* not shown